Purchase Order Receipt Listing

Friday, February 17, 2017 2:27:48 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO35299 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

VendorIDI/Vendor Name VC-CQP001 Thyssenkrupp Materials CA Ltd 2/17/2017 PO35299 7 M6061T6B0.500X05. f 2/17/2017 CAD No 6061-T6 Bar .500 x f 12.0000 8 M6061T6B0.750X00. f 2/21/2017 750 m136882 2/21/2017 No 6061-T6 Bar .750 x f 12.0000 No 6061-T6 Bar 1.00 x f 2/17/2017 10 M6061T6B1.500X01. f 2/21/2017 250 No 6061-T6 Bar 1.50 x f 12.0000 11 71401-45 2/21/2017 No 6061-T6 Bar 1.50 x f 2/21/2017 No 6061-T6 Bar 1.50 x f 12.0000 10 M6061T6B1.50 x f 2/21/2017 No 6061-T6 Bar 1.50 x f 2/21/2017	PO U/M / Required Date Recv Stock U/M Required Qty Date/ Recv Emp	Recy Cost P Qty Rec (PO U/M)	Cost Per Unit/ Inspected Qty/ Recv Value Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
No 6061-T6 Bar .500 x f 5.00 m136882 8	iterials CA Ltd 2/17/2017 2/17/2017	12.0000	\$6.92 0.0000	0	\$83.00
M6061T6B0.750X00. f 750 6061-T6 Bar .750 x f .750 m136882 M6061T6B1.000X02. f 000 6061-T6 Bar 1.00 x f 2.00 m136882 M6061T6B1.500X01. f 250 6061-T6 Bar 1.50 x f 1.25 m136882 71401-45 procurement quality clauses	12.0000 PLOU01		\$83.00 0.0000	0	
6061-T6 Bar .750 x f .750 m136882 6061-T6 Bar 1.00 x f 2.00 m136882 M6061T6B1.500X01. f 2.50 6061-T6 Bar 1.50 x f 1.25 m136882 71401-45 procurement quality clauses	2/21/2017 2/17/2017	12.0000	\$3.52 0.0000	0	\$42.27
A66061T6B1.000X02. f 000 6061-T6 Bar 1.00 x f 2.00 m136882 M6061T6B1.500X01. f 250 6061-T6 Bar 1.50 x f 1.25 m136882 71401-45 procurement quality clauses	12.0000 PLOU01		\$42.27 0.0000	0	
6061-T6 Bar 1.00 x f 2.00 m136882 M6061T6B1.500X01. f 250 6061-T6 Bar 1.50 x f 1.25 m136882 71401-45 procurement quality clauses	7/102/17 2/17/2017	12.0000	\$5.76 0.0000	0	\$69.17
M6061T6B1.500X01. f 250 6061-T6 Bar 1.50 x f 1.25 m136882 71401-45 procurement quality clauses	12.0000 PLOU01		\$69.17 0.0000	0	
6061-T6 Bar 1.50 x f 1.25 m136882 71401-45 procurement quality clauses	2/21/2017 2/17/2017	12.0000	\$5.00	0	\$59.94
71401-45 procurement quality clauses	12.0000 PLOU01		\$59.94 0.0000	0	
	2/21/2017 2/17/2017 1.0000 PLOU01	1.0000	\$0.00	0	80.00
m136882					
			Total Received Quantity: Total Qty to Inspect (PO U/M):	Quantity:	49.0000

0.0000 \$254.37 0.0000

Total Reject Quantity: Total Receipt Value:

Total Balance Due Quantity:

BILL OF Ship From: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Ship To: 1) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

No: LADING PEC 17Feb17 at 11:09 From PFW Ship Date Probill Via VIM DELIVERY CONCORD FOB PREPAID Frt 0 -0 Manifest Route Vhcle Trailer STAN IVERS (905-532-1350) Slp Sold To: (20115)

> 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

DART AEROSPACE

OF LADING BILL 1) Our Order PEC- 17992- 1 Your PO # 35299 ALUMINUM FLAT BAR 6061-T6511 .50" x 5.00" X 144.0000" PCS LBS Heat Number Tag No Ouantity (201700255 618976 12 FT 36 9-89 2) Qur Order PEC- 17992- 2 Your PO # 35299 ALUMINUM SQUARE BAR 6061-T6511 .750" X 144.0000" PCS LBS Heat Number Tag No Owantity 200529-3 618977 12 FT 3) Our Order PEC- 17992- 3 Your PO # 35299 ALUMINUM FLAT BAR 6061-T6511 1,00" x_D2_S00" X 144.0000" LBS Heat Number Tag No Owantity Wt 201700545 28 618978 12 FT 4) Our Order PEC- 17992- 4 Your PO # 35299 ALUMINUM FLAT BAR 6061-T6511 1.250 X 1.50" X 144.0000" Heat Number Wt LBS Tag No Øuantity 27 12 FT 201701740 618979 LBS PCS Tags TOTAL: 99 Heat Number *** Chemical Analysis *** 200529-3

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Sylv Bounder

No: PEC BILL OF LADING Ship Date 17Feb17 at 11:09 From PFW Ship From: Probill THYSSENKRUPP MATERIALS NA Via VIM DELIVERY 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 FOB CONCORD PREPAID Frt Tel: 905 669 9444 Fax: 905-738-9033 0- 0 Manifest Route Trailer Vhcle STAN IVERS (905-532-1350) Slp (20115) Sold To: Ship To: DART AEROSPACE DART AEROSPACE LADING BILL OF 201700255 201700545 201701740 MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING. ATTN: CHANTAL/LINDA ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** REFERENCED ON IT ** TOTAL 1 BDL GW. 110 LBS *CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

LUMINUM - LATON - DRIVER - PLASTIQUE - ADIER INCO

H-00-17.

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

ALUMINUM FLAT BAR 6061-T6511 .50" x 5.00" X 144.0000" PART NO.

PO/Rel 35299
We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

CERTIFIED INSPECTION REPORT AND TEST RESULTS

FOR EXTRUDED PRODUCTS

Certificate of Mill Test Results

BL PEC-031197-001

Pg 1/1



BILL 70

ThyssenKrupp Materials NA-Concord, ON ThyssenKrupp Materials NA-Concord, ON

CUSTOMER PO

ALLOY/ TEMPER 6061-T6511

PEC-280079

MANIFEST NUMBER

Service Center Metals

Prince George, VA 23875 5850 Quality Way

DIE NUMBER RB0101 DATE OF SHIPMENT

SALESPERSON 1/17/2017

D.Schroeder (Canada)

CERTIFICATION 281722 OUR ORDER NUMBER

MELL

00

ASTM-B221914 StencilCont

SPECIFICATION AMS-QQA-200/8 Rev-A

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification **Quantity Certified** 1,164 lbs 33pcs CUSTOMER PART NUMBER RB0101 SCRB .500x5.000

description, and that samples representative of the material met the composition limits and had the mechanical properties shown. revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6 This product is RoHS-2. REACH, and DFARS compliant

Mechanical Properties	Test Date	Ultimate	te Tensile	Yield Streng	ength
Tests Lot No. DAS		Strength	(KSI)	(KS	=
		min	max	3 5	max
1 (201700255) 9-8-9	1/16/17	43.50	43.50	40.80	40.80

Print Date: 1/17/2017			一	1	=3					USA	ed in the	nd axtriide	SOM products are matted and extraded in the USA	SCM produc
United States of America	0.15	0.05	98.07	0.02	0.01	0.06	0.85	0.03	0.20	0.18	0.58	6061	201700255	M0230061
United States of America	0.15	0.05	97.46	0.02	0.07	0.10	0.87	0.08	0.31	0.38	0.71	6061	201700255	10031602
Melt Source:	Total	Each	₽	I _!	Zn	PC P	Mg	Mn	12	T	lī	Alloy	Lot No.	Cast#
)						L	y 6061	ım Allo	lumin	on for A	Chemical Composition for Aluminum Alloy 6061	Chemica

ALUMINUM FLAT BAR 6061-T6511 1.00" x 2.00" X 144,0000" PART NO.

PO/Rel 35299

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

CERTIFIED INSPECTION REPORT AND TEST RESULTS

FOR EXTRUDED PRODUCTS

Certificate of Mill Test Results

BL PEC-031197-003

17Feb17

Pg 1/1



BILL TO

ThyssenKrupp Materials NA-Concord, ON

ThyssenKrupp Materials NA-Concord, ON

Quantity Certified

3,084 lbs

108 pcs

CUSTOMER PART NUMBER

MRB0477

MORB 1.000x2.000

DESCRIPTION ALLOY! TEMPER

6061-T6511 MRB0477

SALESPERSON

2/2/2017

D.Schroeder (Canada)

PEC-280455

CUSTOMER PO

MANIFEST NUMBER

DIE NUMBER

DATE OF SHIPMENT

321365

Service Center Metals

Prince George, VA 23875 5850 Quality Way

OUR ORDER NUMBER 283653

ASTM-B221)14 StencilConf CERTIFICATION

SPECIFICATION AMS-QQA-200/8 Rev-A

revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6. description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Test Date Ultimate Tensile Strength (KS)) Yield Strength (KS)) Yield Strength (KS)) 1/18/17 min max min 48.60 50.80 45.10 47.00 41.70	2 201700545 8 201701550	Mechanical Properties Tests Lot No.
mgth (KSI) Tield Stre (KSI) (KSI) The property of the control o	1/18/17 1/29/17	
Yield Stre (KSI) (Ultima Strer
A A 7 100 III		Yield

	Chemical Composition for Aluminum Alloy 6061	omposition	1 for A	luminu	ım Allo	6061									
-	Cast #	Lot No.	Alloy	<u>s</u>	Fθ	5	Mn	Mo	lδ	Zn		AL	Each	Others Total	Melt Source:
•															
	001K170110D 201700545	201700545	6061	0.76	0.38	0.31	0.11	0.87	0.10	0.05	0.03	97.39	0.05	0.15	United States of America
	001M170112C 201700545	201700545	6061	0.75	0.37	0.32	0.11	0.88	0.11	0.05	0.03	97.37	0.05	0.15	United States of America
	01231704	201701550	6061	0.73	0.38	0.31	0.10	0.89	0.08	0.07	0.02	97.42	0.05	0.15	United States of America
	1K170110C	201700545	6061	0.75	0.37	0.33	0.11	0.89	0.09	0.08	0.02	97.37	0.05	0.15	United States of America
	1M170106Y	201700545	6061	0.75	0.38	0.32	0.10	0.93	0.12	0.02	0.03	97.35	0.05	0.15	United States of America
	1M170110C	201700545	6061	0.76	0.37	0.33	0.11	0.90	0.09	0.08	0.02	97.35	0.05	0.15	United States of America

SCM products are melted and extruded in the USA

Director of Quality & Technical Services

Print Date: 2/2/2017

ALUMINUM SQUARE BAR 6061-T6511 .750" X 144.0000" PART NO.

PO/Rel 35299

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-031197-002

Pg 1/1 17Feb17



411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210

http://www.extrudex.com

SHIP TO THYSSENKRUPP MATERIALS, NA BILL TO THYSSENKRUPP MATERIALS, NA MILL TEST ALJMINUM CORP CERT CODE. CUSTOMER PEC-279

.750" SQ SO DESCRIPTION

CUSTOMER PART NUMBER 2566-S	PEC-279420	9	CERT CODE:	
PART DESCRIPTION	6061	co	DIE NUMBER	
CRIPTION	TEMPER T6511	2566	ER	
9-89	FORBES DODWELL	Jan/03/2017	DATE OF SHIPMENT	
ASTM B221-14) AMS QQA 200/8	MADE IN CANAD	200529 - 3	EXTRUDEX ORDER NO.	
200/8	VADA	362865	MANIFEST NO.	

cal Properties Alloy
pertie
8 8
Test
Test Date
Liti
Jitimate Tensile Strength (KSI)
(KSI)
Yield Strengt (KS
trength (KSI)
Percent Elongation
8 17
Hardness Rockwell I
ell F
8
onductivity

specifications. We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper

David Natale

1 - CUSTOMER COPY

Quality Control Manager

Doc No. 248000 Indexed 5Jan17 by sissup1

ALUMINUM FLAT BAR 6061-T6511 1.250" x 1.50" X 144.0000" ART NO

PO/Rel 35299
We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-031197-004

Pg 1/1 17Feb17



Service Center Metals

Prince George, VA 23875 5850 Quality Way

ThyssenKrupp Materials NA-Concord ON ThyssenKrupp Materials NA-Concord,ON

Quantity Certified

1,068 lbs

CUSTOMER PART NUMBER

PEC-280651

CUSTOMER PO

ALLOY / TEMPER 6061-T6511

MANIFEST NUMBER



CERTIFIED INSPECTION REPORT AND TEST RESULTS

FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER 284317 NBL O

MRB1239 DATE OF SHIPMENT

SALESPERSON D.Schroeder (Canada) 2/7/2017

> CERTIFICATION ASTM-B221-14 StencilCont

SPECIFICATION

AMS-QQA-200/8 Rev-A

revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification 40pcs MRB1239 MQRB 1.250 X 1.500

description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6. This product is RoHS-2 REACH and DEARS compliant

mechanical Properties	Test Date	Strength	ate Tensile	Yield Strength [KSI]	rength	Percent Elongatio
0,9			1			
0		min	max	min	max	min
8 201701740	2/4/17	48.70	53.60	45.50	50.60	12.20 18.40

Print Date: 2/7/2017			多种.		()					USA	d in the	extrude	SCM products are melled and extruded in the USA	SCM products
United States of America	0.15	0.05	97.49	0.02	0.08	0.09	0.88	0.09	0.30	0.34	0.71	6061	201701740	12101601
United States of America	0.15	0.05	97.42	0.02	0.05	0.09	0.89	0.09	0.31	0.37	0.76	6061	201701740	12091606
United States of America	0.15	0.05	97.44	0.02	0.07	0.08	0.89	0.09	0.31	0.34	0.76	6061	201701740	01151704
Melt Source:	Others Total	Oth Each	A	H	Zn	0	Mg	Mn	<u>C</u>	Fe	<u>(v)</u>	Alloy	Lot No.	Cast#
								L	y 6061	ım Allo	luminu	for A	Chemical Composition for Aluminum Alloy 6061	Chemical

Calvin I Miggins Director of Quality & Technical Service

MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: \[\lambda \lambda' \]				THICKNES	CO OBDERED.	
QUANTITY INSPECTED: 12	_				SOURDERED	. 703
OLIANTITY INSPECTED: 131				THICKNES	S RECEIVED: _	.500"
QUANTITI INSPECTED. 17.				SHEET SIZ	ZE ORDERED:	ULA
QUANTITY REJECTED:					E RECEIVED:	
						,
	NC	R				
DESCRIPTION	(Ch			C	OMMENTS	
SURFACE DAMAGE	Υ	N				
CORRECT FINISH	(A)	N				
CORROSION	Υ	(3)				
	X	N				
00/11/20/11/11/11/11	(Y)	Ν				
CORRECT THICKNESS	(Y)	Ν				
PHOTO REQUIRED	Υ	(N)				
CORRECT MATERIAL ((Y)	N	1554-HZZA			
CORRECT REF # TO LINK CERT	(Y)	N	201700255			
	(8)	Ν				
CORRECT M# ON THE MATERIAL	W	N				
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	M				
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	M				
CUT SAMPLE PIECE			FERIAL AND PREDED RESULTS B			
			HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER REAL	OIN	G				
	te	sters	located in the Quality	ty Office		

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	SIGNED OFF BY:
DATE: 17.02. 21	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL: 46061 DATE: 17-02			0 <u>21.x63</u>	P	O / BATCH NO.:	035299/H138882
MATERIAL CERT REC'D:	~			THICKNE	SS ORDERED:	750"
QUANTITY RECEIVED:	,				SS RECEIVED:	
	`				IZE ORDERED:	
					-	
QUANTITY REJECTED:	3			SHEETS	ZE RECEIVED:	W/A
DESCRIPTION	(Ch	CR eck		C	COMMENTS	
SURFACE DAMAGE	Y	W				
CORRECT FINISH	(Y)	N				
CORROSION	Y	(N)				
CORRECT GRAIN DIRECTION	(Y)	N				
CORRECT MATERIAL	(Y)	N				
CORRECT THICKNESS	(Y)	N				
PHOTO REQUIRED	Y	N				
CORRECT MATERIAL	(M)	N	A 5 MBZZI			
CORRECT REF # TO LINK CERT	(0)	N	200529.3			
CORRECT MATERIAL IDENTFICATION	W	Ν				
CORRECT M# ON THE MATERIAL	W	N				
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(1)				
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(1)				
CUT SAMPLE PIEC			TERIAL AND PRE ORD RESULTS B		HARDNESS C	HECK.
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER REA	ADIN	G				
	-		located in the Quali	y Office		

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: 9.89	SIGNED OFF BY:
DATE: 17.02.21	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL: <u>M6061</u> DATE: 17.02		Dx200	F	PO / BATCH NO.:	835290/M1365BZ	
MATERIAL CERT REC'D: 42			1.00"			
QUANTITY INSPECTED: 12 QUANTITY REJECTED: 4					SIZE ORDERED: _ SIZE RECEIVED:	17/1/1
QUANTITY RESECTED.	,			OHEET	SIZE NEGETVES.	1/1
DESCRIPTION	(Ch	CR eck (N)			COMMENTS	
SURFACE DAMAGE	Y	(N)				
CORRECT FINISH	(Y)	N				
CORROSION	Y	(N)				
CORRECT GRAIN DIRECTION	(Y)	N				
CORRECT MATERIAL	(Y)	N				
CORRECT THICKNESS	(Y)	N				
PHOTO REQUIRED	Y	(N)				
CORRECT MATERIAL	4	Ň	ASTM BZZI			
CORRECT REF # TO LINK CERT	M	N	201700545			
CORRECT MATERIAL IDENTFICATION	Y	N				
CORRECT M# ON THE MATERIAL	(Y)	N				
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)				
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)				
CUT SAMPLE PIECI					A HARDNESS CH	HECK.
	F	REC	ORD RESULTS	BELOW		
			HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER REA						
	te	esters	located in the Qua	lity Office		

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	9	SIGNED OFF BY:
DATE:	17.02.21	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL: M6061	The	315	100×1.250	PC	O / BATCH NO.:	Possin / M13		
DATE: 17:02.2	21							
MATERIAL CERT REC'D: 44			THICKNESS ORDERED: 1. 50"					
MATERIAL CERT REC'D:			THICKNE	SS RECEIVED:	1.50"			
QUANTITY INSPECTED:			SHEET SIZE ORDERED: SHEET SIZE RECEIVED:					
QUANTITY REJECTED:				SHELLO	ZE 1\LVE14LD.			
	NC	CR						
DESCRIPTION		eck		COMMENTS				
	Y/	N)						
SURFACE DAMAGE	X	(N)						
CORRECT FINISH	Y	Ň						
CORROSION	Y	(N)						
CORRECT GRAIN DIRECTION	(A)	N						
CORRECT MATERIAL	X	N						
CORRECT THICKNESS	(A)	N						
PHOTO REQUIRED	Y	(N)						
CORRECT MATERIAL	(X)	N	122 WAST					
CORRECT REF # TO LINK CERT	1 X	N	SOUDING)				
ORRECT MATERIAL IDENTFICATION		N				-		
CORRECT M# ON THE MATERIAL	8	N						
DOES THIS MATERIAL REQUIRE	1	6						
ENGINEERING SIGN OFF	Y	N						
DOES THIS REQUIRE AN	Y	N						
EXTRUSION REPORT								
CUT SAMPLE PIEC	F OF	MA	TERIAL AND PI	REFORM A	HARDNESS C	HECK.		
001 0/11/11 221 120		REC	ORD RESULTS	BELOW				
	•		HRC	HRB	DUR A	DUR D		
TYPE OF MATERIAL								
SIZE OF TEST SAMPLE								
HARDNESS / DUROMETER READING								
			located in the Qu	ality Office				

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SIGNED OFF BY: ___

DATE:

QC 18 INSPECTION AND

INSPECTED BY: 9-89

DATE:



Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35299

Purchase Order Date 2/13/2017 PO Print Date 2/13/2017

Page Number 1 of 5

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

FEB 1 4 2017

Contact Name

Ship To Contact

Ship To Phone

Vendor Phone

905 669 9444

VENDOR'S TRUCK

Buyer

Chantal Lavoie

Customer POID

Customer Tax #
Terms

10127-2607

,

Net 30 CAD

Currency FOB

FCA - (Free Carrier)

Ship Via: Ship Acet:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B1.000X16.000	6061-T6 Bar 1.00 x 16.00	2/27/2017		24.00	\$53.50	\$1,284.00
			Yes		f		
			2/27/2017				
(F6511/T62 ALUMINUM BAR S-QQ-A-225/8 OR AMS 4117/412 -A-200/8 OR AMS 4160 OR AST					
						Line Total:	\$1,284.00

M7075T6B1.500X1.500

7075 T6 BAR 1.500 x

2/21/2017

12.04

\$24.25 \$292.00

1.500

Yes 2/21/2017

f

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total:

\$292.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35299

Purchase Order Date 2/13/2017 PO Print Date 2/13/2017

Page Number 2 of 5

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Buyer

Chantal Lavoie

Customer POID Customer Tax#

10127-2607

Ship To Contact

Ship To Phone

Terms Currency Net 30 CAD

Ship Via:

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

Ship Acct:

M7075T6B6.000X1.000

7075-T6 BAR 6.000" X 1.000"

2/21/2017

8.92

f

\$39.81

\$355.00

Yes

2/21/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total:

\$355.00

M7075T6B7.000X2.000

7075-T6 BAR 7.000" X

2/21/2017

13.38

\$85.23

\$1,140.00

2.000" (order in billets -

13.375")

Yes 2/21/2017

f

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 12 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

Line Total:

\$1,140.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:



Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35299

Purchase Order Date 2/13/2017 PO Print Date 2/13/2017

Page Number 3 of 5

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

7 A9M6061T6B0.500X05.000

Ship Via:

9

9

VENDOR'S TRUCK

Ship Acct:

6061-T6 Bar .500 x 5.00

2/17/2017

Yes

2/17/2017

-89 MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR(ASTM B211 OR ASTM B221

Customer POID

Chantal Lavoie

Buyer

Customer Tax # 10127-2607 Terms Net 30 CAD Currency

FOB FCA - (Free Carrier)

12.00

\$9.00

\$108.00

M6061T6B0.750X00.750

6061-T6 Bar .750 x .750

2/21/2017

Yes

2/21/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$108.00

\$4.58

\$55.00

M6061T6B1.000X02.000

9

9-89

6061-T6 Bar 1.00 x 2.00

2/17/2017

Yes

2/17/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

12.00

12.00

Line Total:

\$55.00

\$7.50

\$90.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:

-60-1



Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35299

Purchase Order Date 2/13/2017 PO Print Date 2/13/2017

Page Number 4 of 5

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

VENDOR'S TRUCK

Customer POID Customer Tax # Chantal Lavoie

10127-2607

Ship To Contact

Ship To Phone Ship Via:

Ship Acct:

Terms

Net 30

Currency

Buyer

CAD

FOB

FCA - (Free Carrier)

6061-T6 Bar 1.50 x 1.25

2/21/2017

Yes

Line Total:

\$90.00

\$78.00

\$78.00

\$0.00

M6061T6B1.500X01.250

2/21/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

12.00

1.00

\$6.50

\$0.00

71401-45

procurement quality clauses

2/21/2017

No

2/21/2017

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A042 dart notification by supplier A043 retension of quality documents

A041 quality management system

Line Total:

Line Total:

\$0.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:



Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35299

Purchase Order Date 2/13/2017 PO Print Date 2/13/2017

Page Number 5 of 5

Order From:

CA

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 1270 ABERDEEN

Ship To:

HAWKESBURY, ON K6A 1K7

DART AEROSPACE LTD

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acet:

905 669 9444

VENDOR'S TRUCK

Buyer

Chantal Lavoie

Customer POID
Customer Tax #

10127-2607

Terms Currency Net 30 CAD

FOB

FCA - (Free Carrier)

PO Total:

\$3,402.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

2

Change Date:

2/13/2017